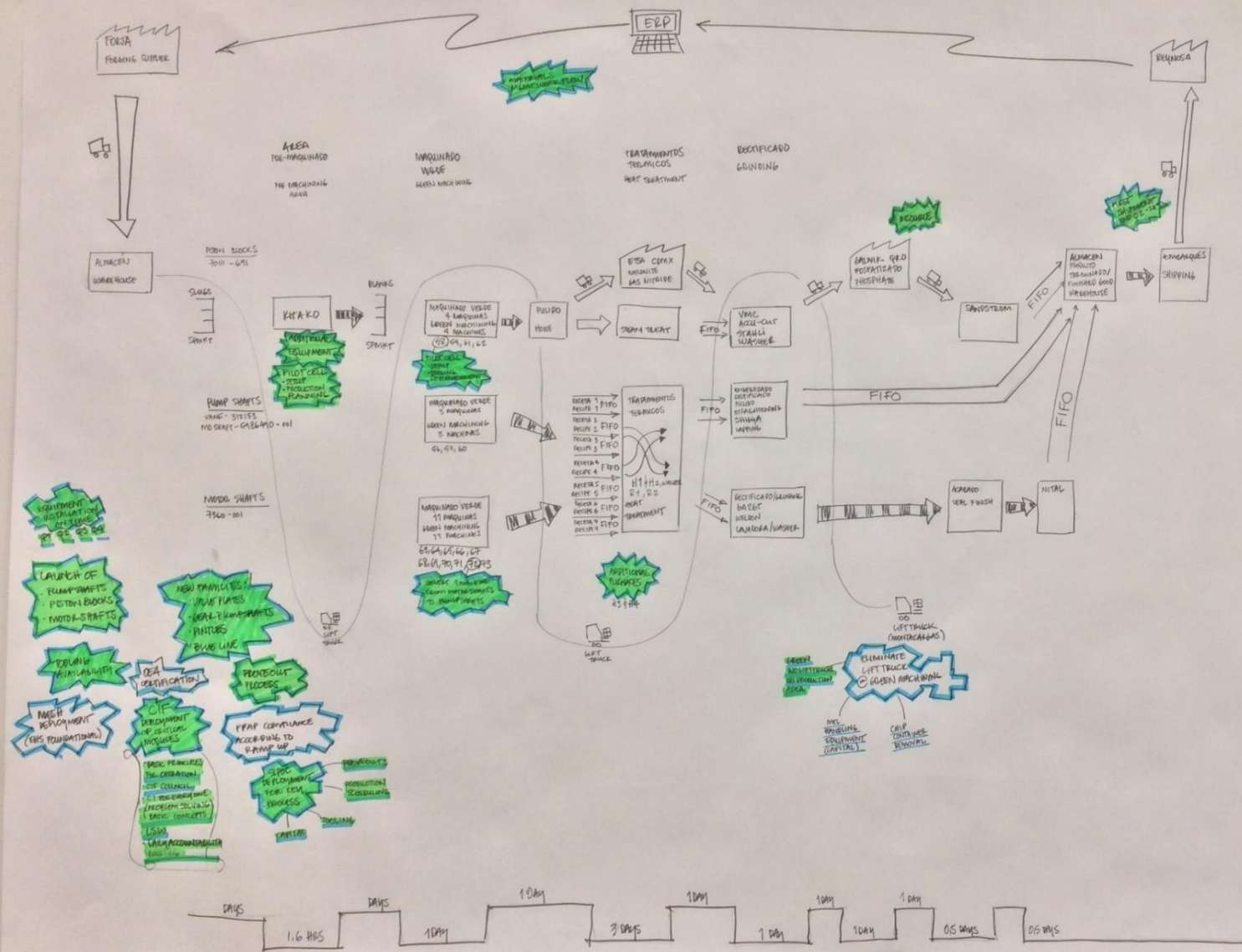




LEAN MANUFACTURING

ESTADO ACTUAL - CURRENT STATE



VSM NIVEL PLANTA
PLANT LEVEL VSM

RESPONSABLE(S) / RESPONSIBLE
RESPONSABLE VESPERA / RESPONSABLE MORNING

EQUIPO / EQUIP
 PANT 1110 - ESTEPA VESPERA
 INGENIERIA 1111 - SCANNER POSIBILIZ
 CI. 1112 - DIFE BILLETTE
 OPER. 1113 - ROSEBRO MICROID
 CONTROLER - MARLANA DECAHO
 SIS. 1114 - MARCO LAZARDO
 MTS. 1115 - ARIEL LEONARD
 QUALITY 1116 - SUVENIR, LARAYSA
 GENERATION # 1
 DESIGN CONTROL
 CAMBIO - JUNE 16, 2016
 REV 1 - JULY 20, 2016
 REV 2 - SEPT 28, 2016
 REV 3 - NOVEMBER 01, 2017
 REV 4 - JUNE 2018
 REV 5 - JUNE 2017

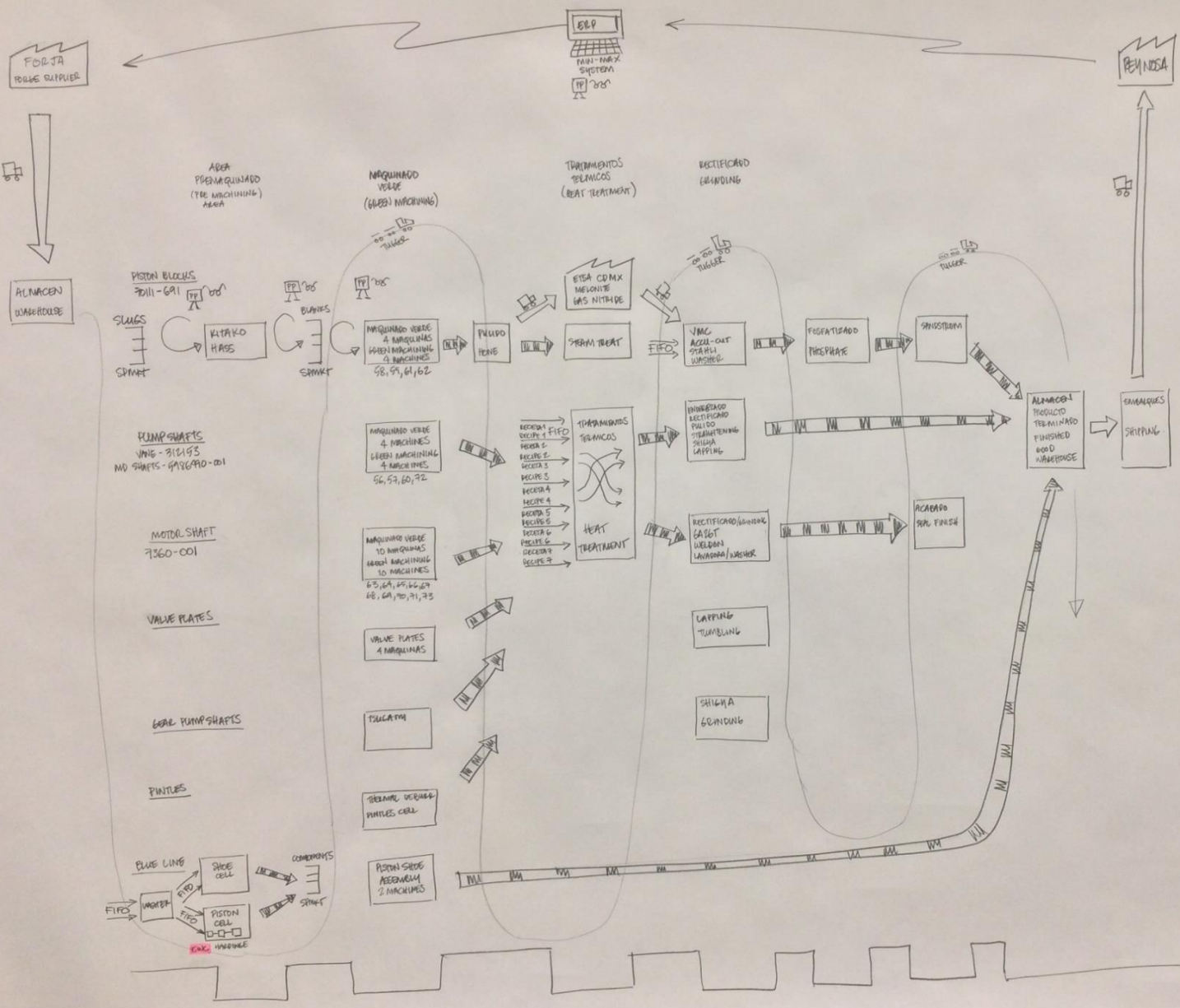
- EQUIPMENT MODIFICATION ON SHIFTS
- LAUNCH OF PUMP-SHAFTS, PULVER BLOCKS, MOTOR-SHAFTS
- TESTING AVAILABILITY
- NEW PARTS: VALVE TUBES, GEAR PUMP-SHAFTS, PRINTERS, BUNG LINE
- PROTECT PROCESS
- PPAF COMMAND ACCORDING TO PUMP UP
- 3-PHASE SUPPLY FOR CSU PROCESS
- PRODUCTION SUBSTANTIALLY
- PRODUCTION
- DEA CERTIFICATION
- CIF DEVELOPMENT OF SPECIAL MODULES
- BASIC PRINCIPLES FOR OPERATIONS
- TEST CONCEPTS
- PRODUCTION CONCEPTS
- LSHA
- LABOR ORGANIZATION
- TRAINING
- MESH REPAIRMENT (EHS FOUNDATIONS)

ELIMINATE LEFT TRUCK (CONTINGENCIA)
 @ OPEN MACHINES
 DEL EQUIPAMIENTO (CONTROL)
 CAP COSTA DEL EQUIPAMIENTO

WAITING / EN ESPERA
 ON PROCESS / EN PROCESO
 CLOSED / CERRADO



FUTURE STATE - ESTADO FUTURO



VENI NIVEL PLANTA
 PLANT LEVEL VENI
 RESPONSABLE / RESPONSIBLE
 ESTEBAN VALDEA / ESTEBAN VALDEA
 (PLANT MGR) (OPK)
 EQUIPO / TEAM:
 PLANT MGR - ESTEBAN VALDEA
 CIVIL MGR - SEBASTIAN RODRIGUEZ
 CI MGR - JEFF GILLETTE
 OPER MGR - ROSENDO NIGRAO
 CONTROLLER - MARILINA TORCADO
 HSE MGR - DOPEN
 SCM MGR - ADRIAN LOPEZ
 QUALITY MGR - ANTONIO BELLAZA

